

# FREE

self-weeding  
laser transfer paper

*style Dark*

The laser self-weeding transfer paper  
solution for dark colored garments.

*Feel free to style!*

## characteristics



### self-weeding – two-step system – different garments

FREE style dark is self-weeding and there is no need to trim the paper. The transfer paper works on various garments like cotton, cotton blends and 100% polyester.

## easy handling – brilliant colors – soft hand



FREE style dark is designed to transfer isolated full color images, letters and numbers without trimming the paper. It only needs two steps to transfer the image onto the garment.

FREE style dark offers brilliant colors and soft hand without leaving any background coating film. The justification of the transparent transfer sheet on fabric is very easy.

## print features



FREE style dark runs without exceptions on all OKI White Toner Printers.

## printer settings

- White toner opacity: -3
- Paper tray: Multi-purpose Tray
- Paper mode: Transparency
- Mirror image: yes
- Printable Film: matted side



## heat press settings

- Pressure: medium (2-3 bar)
- Temperature: 150°C / 300°F
- Important: If existing, please remove teflon sheet from lower platen

## application

First step:

- Place the printed transfer sheet onto the heat press and cover it with the white booster sheet and press for 75 sec.
- Peel the white booster sheet after 3 to 10 sec. in a slow motion (do not remove the paper from the heat press while peeling)

Second step:

- Place the transfer sheet onto the garment and press for 45 sec. Remove the garment from the heat press and let it cool down. Peel the transfer sheet always cold.
- Cover the transferred image with a silicone paper (baking paper) and press again for 15 sec. to increase the durability

## washing

Max. wash at 40°C · Do not tumble dry · Do not bleach · Do not iron the transferred area directly, please cover the image with a baking paper.